



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4440-1

Job Sheet 176420



Part No: D4440-1

Job Qty: 10 ea

Part Name: Grommet



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.1.23 AS PER REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	5/9/18	5/9/18	0.00	0.00	Purchasing		AL 8/6/202
110	Packaging	10 pcs	5/9/18	5/9/18	0.00	0.00	Packaging2		AL 8/6/202
120	QC	10 pcs	5/9/18	5/9/18	0.00	0.00	QC6		MAY 03 2018
130	Packaging	10 pcs	5/9/18	5/9/18	0.00	0.00	Packaging3-2		MAY 03 2018
140	QC21-SA	10 Ea	5/9/18	5/9/18	0.00	0.00	QC21		GA 110

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
GRD21625375PA	Diaphragm Grommet	10 pcs (1 ea)	100-Purchasing	5067905
PO # 039706 25 APR 2018 x10 Pn h				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	GRD21625375PA	10	0	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 2:07 PM Dart.Gagnon.Michelle



Container No: **S067907**



Grommet

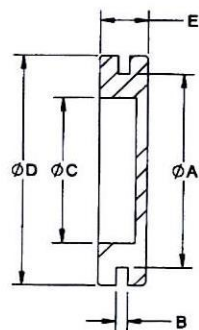
PART NO: **D4440 - 1**
Serial No/Batch: **S067907**
Revision:
Operation:
Change No:

Packaging

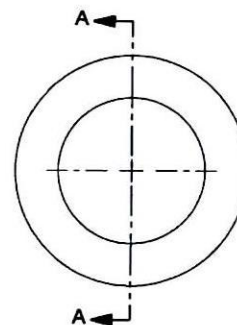
Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 05/02/18
Job No: 176420



SECTION A-A



D4440-X GROMMET

DART PART NUMBER	DESCRIPTION	SUPPLIER PART NUMBER	STYLE NUMBER	SUPPLIER	MATERIAL	COLOR	A	B	C	D	E
D4440-1	GROMMET	GRD21625375PA	2	ALLIANCE	PVC (54-62 Shore A) or TPR (55 Shore A)	BLACK	1.63	0.094	1.22	1.93	0.4

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A lbs

RELEASE
2012-07-23

A		NEW ISSUE		RF	12.01.17
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4440 TITLE GROMMET			REV. A
DRAWN	RF				SHEET 1 OF 1
CHECKED	RF				SCALE
MFG. APPR.	RF				NTS
APPROVED	RF				
DE APPR.	RF	DATE 12.01.17			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039706

Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039706

PO Date: 4/25/18

Due Date: 5/2/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 25 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	GRD21625375PA		Diaphragm Grommet D4440-1 As per Dwg D4440 Rev. A	Firmed	5/2/18	10 pcs	0 pcs 10X	10 pcs	\$2.4009/pcs AT 1905102	\$24.01
Line Item Note W/O 176420										
2	KBP-504		Hand Retractable Spring Plunger D3801-1 As per Dwg D3801 Rev. B	Firmed	5/2/18	10 pcs	0 pcs	10 pcs	\$24.0617/pcs	\$240.62
Line Item Note W/O 176528										
3	D3810-1P		Hand Plunger PRSN-375SN As per Dwg D3810 Rev. A	Firmed	5/2/18	20 pcs	0 pcs	20 pcs	\$24.75/pcs	\$495.00
Line Item Note W/O 175271										

Grand Total: \$759.63

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/25/18 1:51 PM dart.Lussier.Patrick



Essentra Components
2538 Speers Road, Unit 7
Oakville, ON L6L 5K9
Phone: 905-825-0134
Fax: 905-825-2919
www.essentracomponents.com

Packing List
LOAD NUMBER 22166
SID/INV 1968125
CUSTOMER PO PO039706
ORDER NUMBER 2642631
CARRIER Fed Ex Ground
SHIP DATE 05/01/18
FOB DESCRIPTION COL

SOLD TO 422854
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

DELIVERY TO 422854
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
1	GRD21625375PA DIAPHRAGM GROMMET:TPR BLACK 1.65" HOLE X 0.094" 1000 BOX Cust Order #: PO039706 Country Of Origin: UK	.010	010	1	.11	27.11
2	KBP-504 3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER Cust Order #: PO039706 Country Of Origin: DE	10.000	7.000	7	.33	1.33
3	PRSN-375SN 3/8-16 X .63 W/LE SS STUBY PULL PLGR Cust Order #: PO039706 Country Of Origin: US	20.000	9.000	9	.23	1.24

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time, and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Rick Simon

Quality Assurance Manager